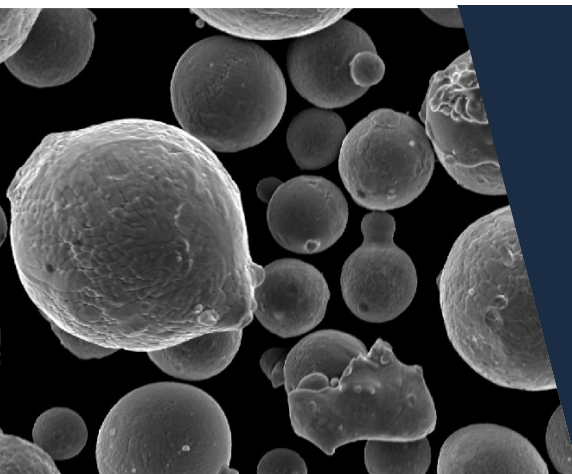


# ANCOR AM 17-4PH



## ANCOR AM 17-4PH

Is a martensitic precipitation hardening stainless steel that combines high strength and hardness with improved corrosion resistance when compared to carbon/nitrogen containing martensitic stainless steels powder is available water- or gas-atomized. 17-4 PH is widely used in environments where a level of corrosion resistance comparable to that of the austenitic grades is needed, but in applications that require higher strength and hardness than the austenitic grades can provide.

### CONTACT INFORMATION

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- > Metal Powder for Additive Manufacturing
- > Particle Size Engineered for Binder Jetting, Laser Powder Bed Fusion (LPBF), Melting and Electron Beam Melting (EBM)
- > Rigorous Quality Testing of each powder lot
- > Powder Size Available for Metal Injection Molding and DED, "Direct energy deposition"
- > Also available water-atomized
- > Additional precipitation hardenable stainless steels available

### Typical Powder Characteristics

Laser Particle Size Analysis [ $\mu\text{m}$ ]				Powder Properties		Application
Size Type	D <sub>10</sub>	D <sub>50</sub>	D <sub>90</sub>	Flow	AD	
<25	6	15	23	--	--	MIM, Binder Jetting
15-53	20	35	50	16.7 S/50g	4.04 g/cm <sup>3</sup>	LPBF
45-105	50	75	103	--	--	EBM, Laser Cladding

### ANCOR AM 17-4PH

Chemical Composition Nominal (wt%)							Maximum (wt%)			
Iron	Chromium	Nickel	Copper	Manganese	Silicon	Niobium	Oxygen	Carbon	Sulfur	Nitrogen
Bal.	16.5	4.5	3.9	0.4	0.3	0.3	0.10	0.01	0.02	0.05

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